

NOTICE: THE INFORMATION AND DESIGN CONTAINED HEREIN IS THE PROPERTY OF PREMIER AVIATION WHO RESERVES ALL RIGHTS THERE TO

NOTES (UNLESS OTHERWISE SPECIFIED):

1. IDENTIFY PARTS PER PREMIER IDENTIFICATION AND MARKING PROCEDURE, 115-12112 (PARA. 2.1/2.2).
2. REMOVE ALL BURRS. BREAK ALL EDGES/CORNERS .015-.25 RAD, EXCEPT AS NOTED.

3. TUBING TEMPLATE CHART
MAKE-__ TUBE FROM-__ T TEMPLATE.

PART #	TOOL #	PART #	TOOL #
-11	-11T	-19	-19T
-13	-13T		
-15	-15T		
-17	-17T		

4. REF OXYGEN & VACUUM/AIR SYSTEM LINE ROUTING B81-13000.
5. ALTERNATE PART NUMBER FOR AN842-6D (ELBOW) IS 20-106-00 SUCTION FITTING.
6. ALTERNATE : USE 325-397-003 (AGA) AIR OUTLET FOR INSTALLATION DONE FOR THE SWEDISH GOVERNMENT ONLY.

			REF	B47-23001-13	MANIFOLD	PREMIER		
			REF	B47-23001-05	FITTING MOD	PREMIER		
			REF	B47-23001-11	DOUBLER	PREMIER		
REF	REF	REF	REF	B81-13000-13	DOUBLER	PREMIER		
REF	REF	REF	REF	B81-13000-07	DOUBLER	PREMIER		
REF	REF	REF	REF	B81-13000-05	BRKT	PREMIER		
2				221-7804-813	AIR OUTLET			
	2	2		221-7804-812	VACUUM OUTLET	OHIO MEDICAL		
2	1	1		107CDC20/28	VACUUM PUMP	THOMSON		
			2	907CDC18/24	VACUUM PUMP	THOMSON		
			2	B-0RM2-A	REGULATOR VALVE	WHITEY		
			2	90675	SUCTION GAUGE	SICCOR		
AR	AR	AR	AR	193-6	FLEX HOSE	STRATOFLEX		
			2	B-43F4	VALVE	WHITEY		
2	2		2	B-4CP2-1/3	CHECK VALVE	SWAGELOK		
3	3	2	1	AN-600-6-6AN	UNION	SWAGELOK		
2	2		2	A-600-8-4	ELBOW	SWAGELOK		
2	2		2	A-600-3	TEE	SWAGELOK		
PART NO.				DESCRIPTION		SPECIFICATION	CODE IDENT NO.	ITEM NO.
-07	-05	-03	-01	PARTS LIST				

REV STATUS OF SHEETS	REV	E	E	E	D
	SHEET	1	2	3	4

REVISIONS

ZONE	MOD	REV	DATE	APPROVED
		-	MFG. RELEASE	5/8/92
		A	ADDED AN960-916 WASHER TO L/M & F/D. ADDED ARROWS INDICATING DIRECTION OF FLOW IN CHECK VALVES F/D.	6/10/92
		B	INCORP ECO 3538 & 3569	9/2/92
		C	INCORP ECO 3749	7/27/93
		D	INCORP ECO 3862	10/27/93
		E	INCORP ECO 4116	4/15/94

2	2		2	A-600-2-4	ELBOW	SWAGELOK		
			2	A-600-2-2	ELBOW	SWAGELOK		
2	2		2	A-600-61-6AN	UNION	SWAGELOK		
10	10		10	14	MS27404-6D	FITTING		
			1		AN822-6-2D	ELBOW		
2	2		2		AN912-1D	REDUCER BUSHING		
2	2		2		AN911-1D	NIPPLE		
2	2		2		AN910-2D	COUPLING		
5	5		4	2	AN960-916	WASHER		
				2	AN819-4D	SLEEVE		
				2	AN818-4D	NUT		
				3	AN821-6D	ELBOW		
				2	AN913-1D	PLUG		
				2	AN842-6D	ELBOW		5
				4	AN924-4D	NUT		
				2	AN832-4D	UNION, BULKHEAD		
1	1		1	1	AN833-6D	BULKHEAD ELBOW		
1	1		1	1	AN804-6D	TEE, BULKHEAD		
2	2		2	2	AN924-6D	NUT		
1	1		1		-19	TUBE	.375 O.D. .035 WALL 5052-O.WW-T-700/4	3
1	1		1	1	-17	TUBE	.375 O.D. .035 WALL 5052-O.WW-T-700/4	3
1	1			1	-15	TUBE	.375 O.D. .035 WALL 5052-O.WW-T-700/4	3
1	1		1	1	-13	TUBE	.375 O.D. .035 WALL 5052-O.WW-T-700/4	3
4	4			4	-11	TUBE	.375 O.D. .035 WALL 5052-O.WW-T-700/4	3
					-09	OPEN		
					-07	OPEN		
					-05	VACUUM SCHEMATIC DUAL PUMP		
					-03	VACUUM SCHEMATIC SINGLE PUMP		
					-01	VACUUM SCHEMATIC		
PART NO.				DESCRIPTION		SPECIFICATION	CODE IDENT NO.	ITEM NO.
-07	-05	-03	-01	PARTS LIST				

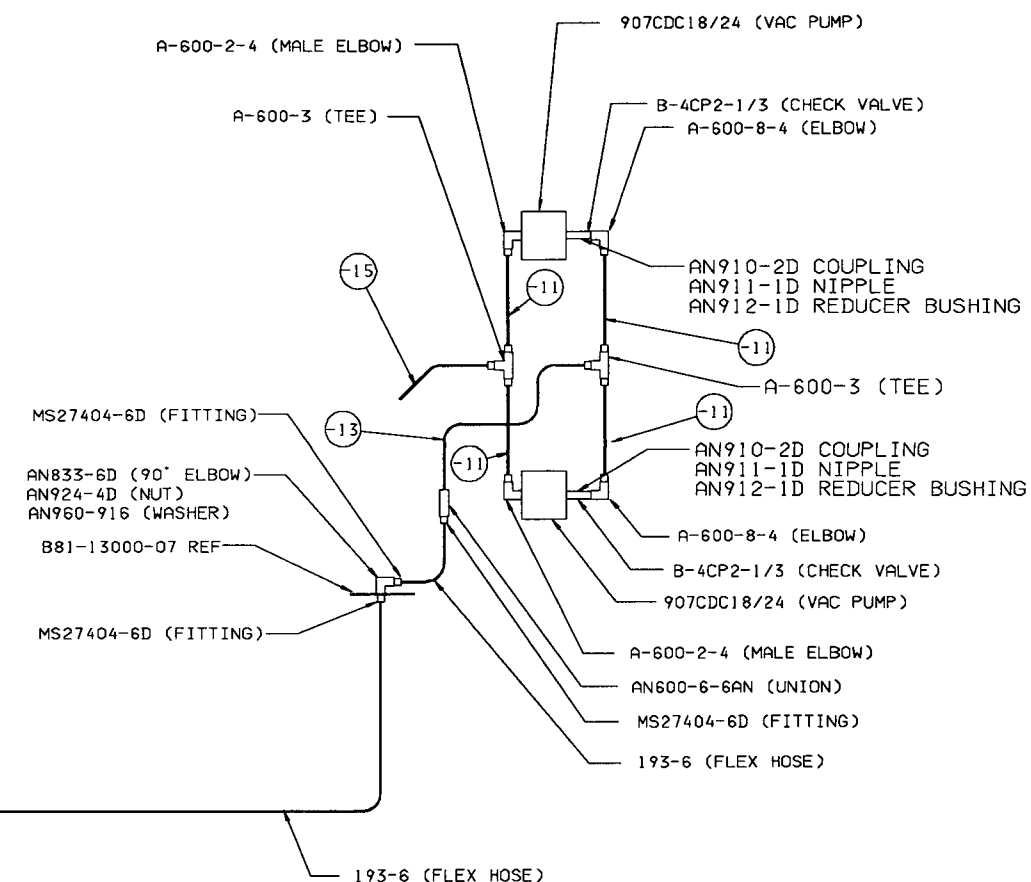
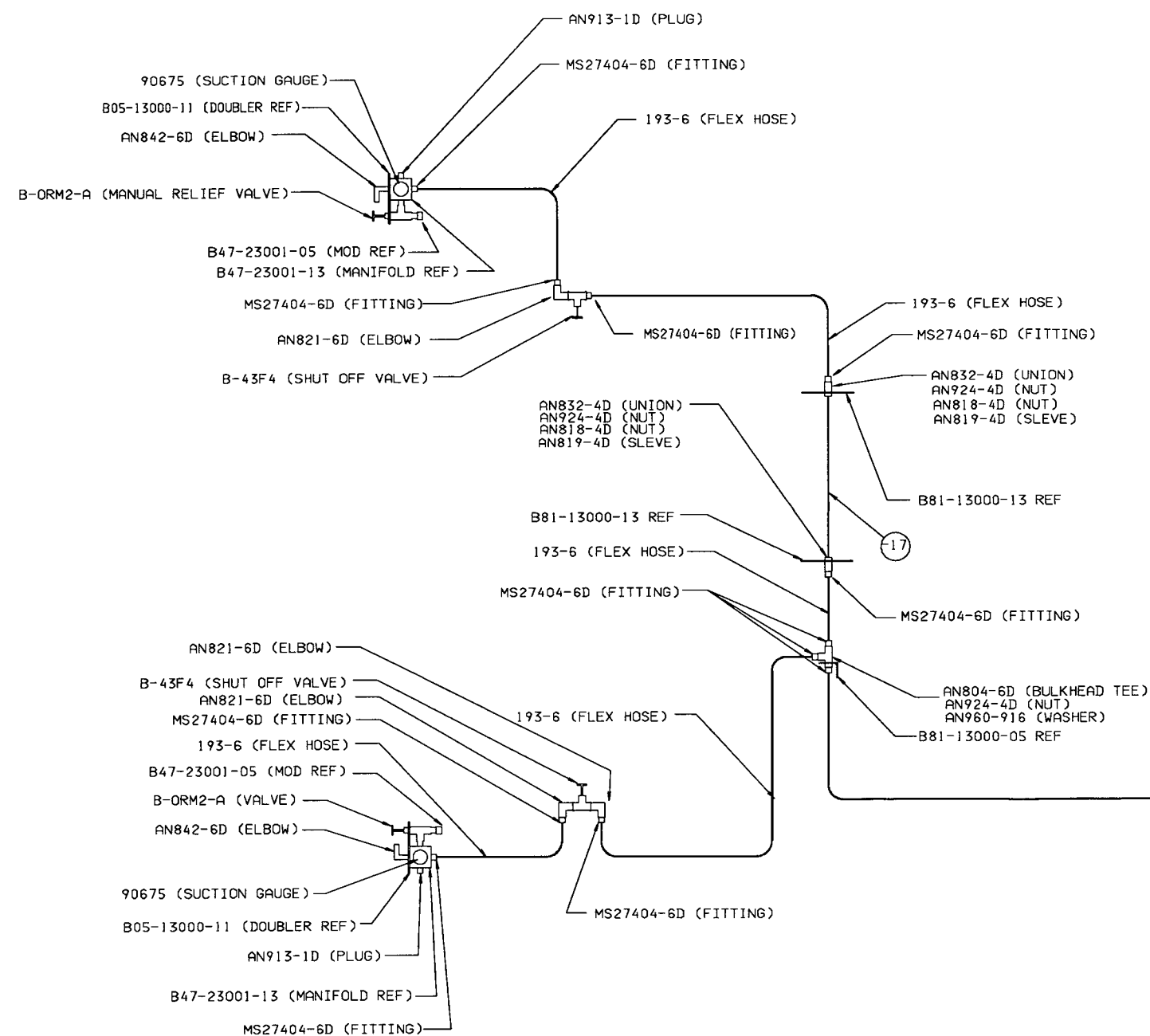
MATERIAL	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES ON DECIMALS .XXs .05 .XXXs .03 ANGLES ±1°	DRAWN L CELESTINO 4/22/92 CHECKED APPROVAL RELEASED APPROVAL	PREMIER PREMIER AVIATION GRAND PRairie, TEXAS
FINISH	ON NHA 412 B47-23001	APPROVAL APPROVAL	VACUUM/AIR SCHEMATIC
SIZE CODE IDENT NO. D OSUV8 B72-13004		SCALE: 1"=1'-0"	REV. E

STC'd PRINT

B7213004.01

ORIGINAL

STC SH8456SW



-01 VACUUM SCHEMATIC Δ

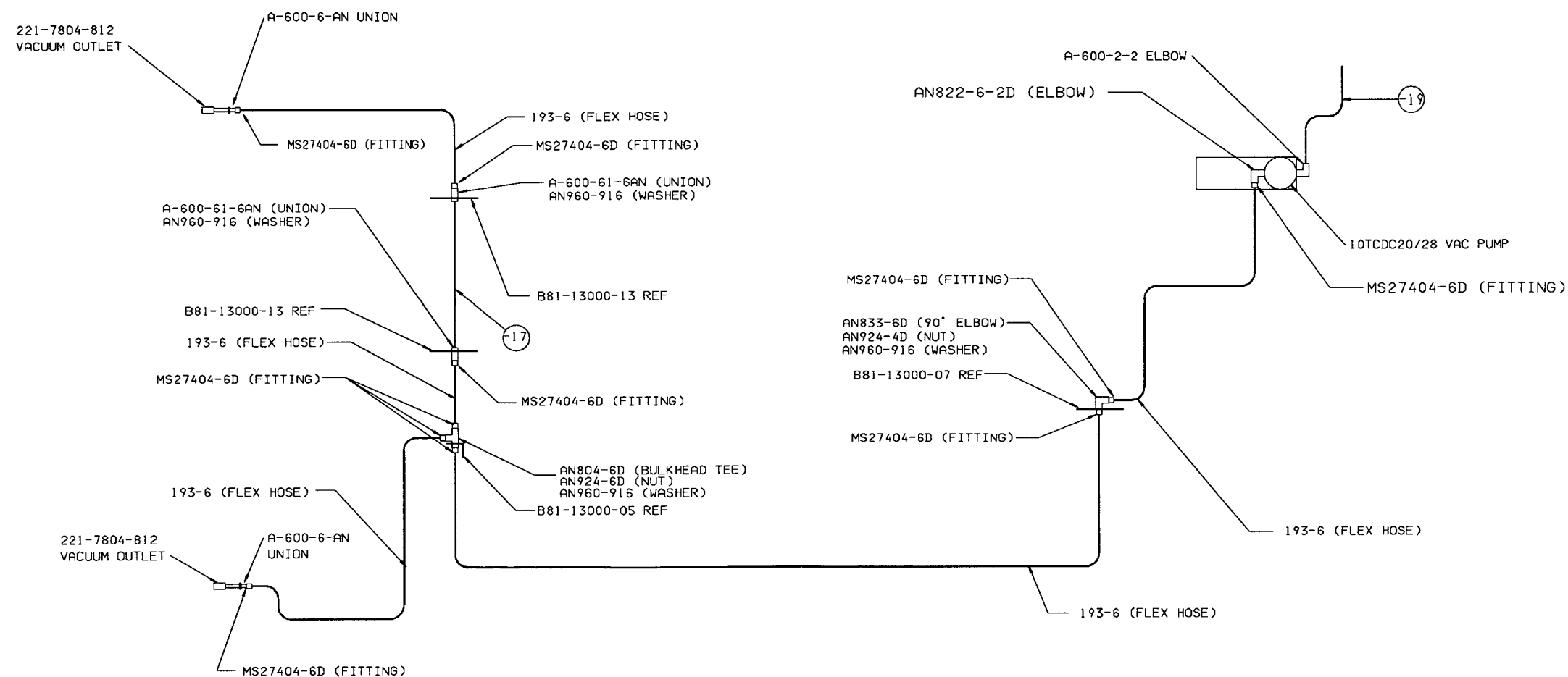
SIZE	CODE	IDENT NO.	REV.
D	OSUV8	B72-13004	E
SCALE:	WT:	SHEET 2 OF 4	

STC'd PRINT

B7213004.02

ORIGINAL

STC SH8456SW



-03 VACUUM SCHEMATIC Δ

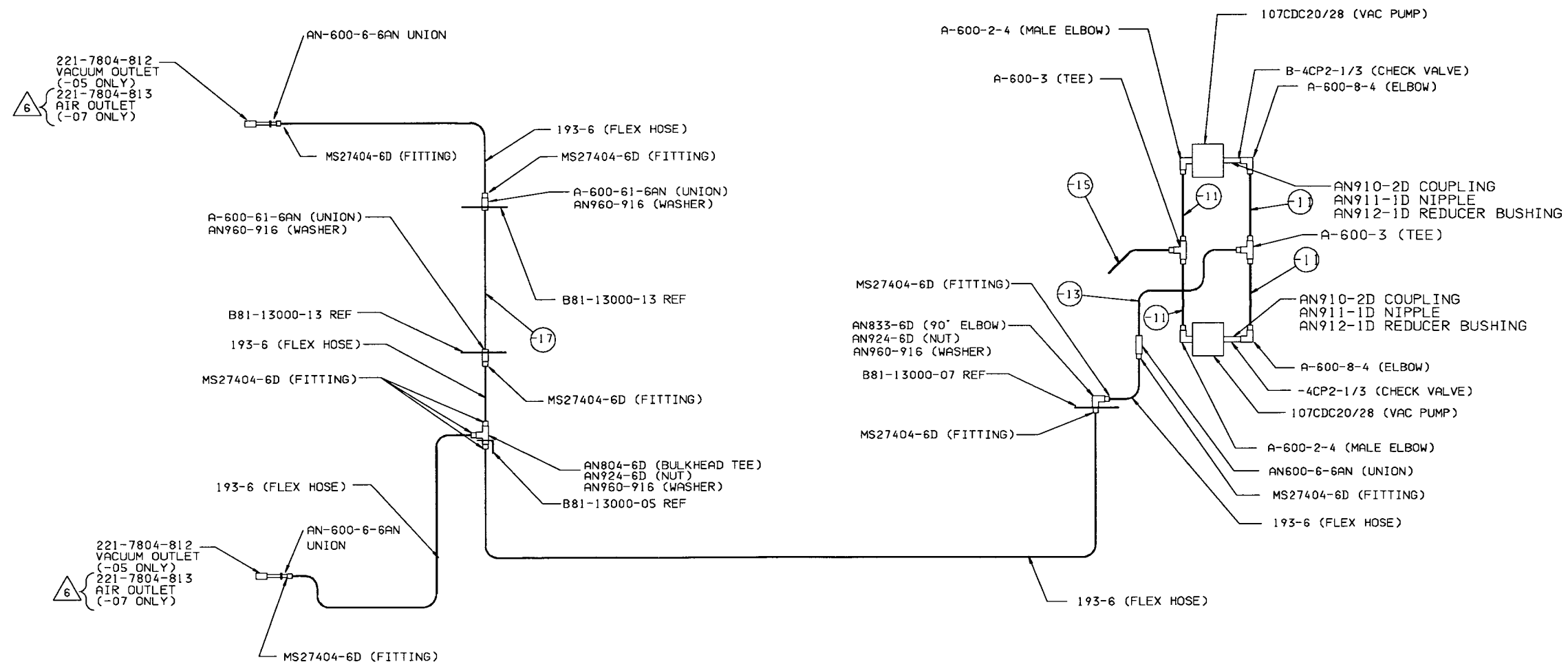
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D	0SUUV8	B72-13004	E
SCALE:	WT:	SHEET 3 OF 4	



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B7213004.03

ORIGINAL

STC SH84568W



-05 VACUUM SCHEMATIC 
-07 AIR SCHEMATIC 

SIZE CODE IDENT NO.	B72-13004	REV.	D
SCALE:	WT:	SHEET 4 OF 4	

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87213004.04 ORIGINAL

STC SH84568W